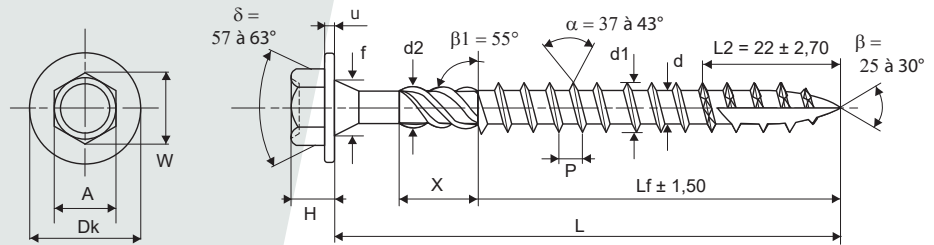


EN 14592
+A1 2012

HEXAGONAL WOODSCREWS

HEXAGONAL HEAD



TECHNICAL CHARACTERISTICS

	Ø 6	Ø 8	Ø 10
Screw driver	N°8	N°10	N°13
DK	12,50 / 13,50	16,50 / 17,50	19,00 / 20,00
A	7,78 / 8,00	9,78 / 10,00	12,73 / 13,00
W	8,71 mini	10,95 mini	14,26 mini
H	4,50 / 5,00	6,00 / 6,50	7,00 / 7,50
f	6,10 / 6,30	7,80 / 8,10	9,50 / 10,00
u	0,90 / 1,20	1,00 / 1,30	1,50 / 1,80
P	2,60 ± 10%	3,80 ± 10%	4,50 ± 10%
d	3,50 / 3,80	5,10 / 5,40	6,20 / 6,50
d1	5,70 / 6,00	7,70 / 8,00	9,65 / 10,00
X	11,00 / 13,00	11,00 / 13,00	11,00 / 13,00
d2	4,80 / 5,20	6,80 / 7,20	8,80 / 9,20
Minimum breaking torque	11,00 Nm	25,00 Nm	44,00 Nm

X = values countersink at end of thread for lengths over 80 mm

All Ø	L = 40 / 50	50 / 80	100 / 120	140 / 160
Tolerance	0 / -1,25	0 / -1,50	0 / -1,75	0 / -1,50

Bichromate steel